

# **CNC Router Systems**

## **TRIDENT Series**





AXYZ International has elevated the standards required by today's sign and digital industry by developing its most versatile router ever. The all new Trident is a complete CNC solution that encompasses everything required to get the best from your signs and graphics, from cutting and routing to engraving.

## Trident Series

Digital finishers are being asked to do more, from routing aluminium and acrylic to cutting paper, vinyl, foam board, coroplast, styrene and rubber.

### Faster - Wider - Longer - Deeper

The Trident machine is designed to meet the traditional demands of the print finishing industry, while delivering overwhelming power to take on more demanding projects.

Trident 4000 Series - 1524 mm process width

Trident 5000 Series - 1842 mm process width

Trident 6000 Series - 2159 mm process width







The Trident Series is configured with your choice of routing spindle and two knives which can be either tangential or oscillating, or a combination of both.

There is also a wide range of options available including an auto tool changer and the AXYZ AVS camera registration system. The AVS system quickly finds and recognises conventional registration marks to adjust the cutting path, providing exact alignment and 100% accuracy.

The industry exclusive "Live Vacuum Deck" technology further increases accuracy with automatic vacuum zone switching that ensures optimal holding power.

The most versatile router-knife combination in its class, designed for the print finishing market

**Built in North America using the best technology** in the world, including high speed servos on the knife tools for lightening-fast performance

### Construction

Steel frame and aluminium construction providing a strong, rigid structure for

### **Process Areas**

Trident 4000 Series: 1524 mm width. Lengths from 1219 mm to 14021 mm Trident 5000 Series: 1842 mm width. Lengths from 3048 mm to 14021 mm Trident 6000 Series: 2159 mm width. Lengths from 3048 mm to 14021 mm

### **Gantry Clearance**

### Workholding

according to the position of the cutting head

### Machine Bed

Flat machined aluminium work surface.

### **DRIVE SYSTEMS**

### **Drive System**

Helical rack and pinion on X and Y. Servomotors on all axes.

### **Limit Sensors**

### **Tool Calibration**

precise cutting depth control.

### **HEAD AND SPINDLE**

### **Routing Spindle**

Spindles up to 10hp with manual quick release or full automatic tool change

### Chip Removal

A high capacity, cyclonic pressure foot, with the optional brush ring and nose

### **Consumables**

A starter selection of cutters and collets.

Machine tools and manual.

### **CONTROL SYSTEM**

The dedicated AXYZ A2MC machine control system uses state-of-the-art technology to deliver incredibly smooth and fast motion at the cutting head. It is managed through a machine side Smart Console that provides the operator with a flexible and powerful interface. The machine motion is based on full seven-segment (S-Curve) technology, which significantly reduces vibration caused by harsh acceleration.

- Almost unlimited program size
  Industry Standard NC control using G and M codes
  FPGA processor for high speed complex calculations
  8Gb onboard memory expandable to 16Gb and more

### **SYSTEM OPTIONS**

Customise your Trident machine with a wide choice of options, including:

- Fully automatic 7 or 21 station carousel toolchange system
- AVS camera registration system
- Pop up pins for fast and accurate material location

Processing a wide range of materials requires more than one cutting head. The Trident combines three different cutting technologies to provide maximum versatility.

### **Routing Spindles**

Routing spindles up to 10hp are required for cutting harder materials such as aluminium, acrylic, ACM and woods. Spindles can be manual, quick release or fully automatic tool change for the highest productivity.



### **Tangential & Oscillating Knives**

The Oscillating knife slices through softer materials such as foam with ease, delivering clean cut edges. Blades up to 4.75" long can be used. The Tangential knife unit tackles heavier and harder materials. Interchangeable blade attachments allow maximum versatility for processing with full directional control.





# Contact AXYZ today for more information and a machine quotation based on your specific needs



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